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Comes with an ammo can half full of electrodes of many types, including cutting rods. Worth about

150 dollars Auto dimming welding mask worth about 100 dollars. Gloves, welding hammer, welding brush, steel magnets. Comes with a very long extension and an adapter to plug into a dryer outlet if you don't have a proper 250V outlet at home. Will deliver inside Ottawa. August 17, 2020 Asking 250 or best offer. Both tuned up, cleaned, and retested. These fellas burn thru rods like John Rambo on Burmese soldiers. Its a Canox 225 miller thunderbolt in red. Newer cables and new plugs. Shunt rebuilt and cleaned. New amperage indicator. SOLD 2nd welder is a workhorse of a Fournery Cougar. Its a farmers all round go to welder, and works like the day it was born. Extra long ground cable. STILL AVAILABLE Message, call, or. Has an amperage output of 225AC and 200DC at 100% duty cycle. Needs new winding for welder. Could be set up for generator only as the generator winding is still good and produces power as it should. Make an offer or trade. Its an older unit, but works well. Comes with cables, rods, and a bunch of spare parts. Contact Ryan at 7052074297 Can arc gas and tig weld. 40 years old low usage hours Comes with some welding cable. Continental Engine, Runs good. The fan is missing but I got one from a similar welder, already gone for scrap. The current control is also missing, everything else is there according to the schematic drawing on the cover. There is no burnt smell and I couldnt find any burnt wires or coils. Question is should I attempt and locate a new control and then power it up to find out what is really wrong with the unit. Seeking advice since my electrical background is limited, and I really could use it in the shop. Phil It would seem that this machine was used as the sacrificial lamb and was robbed as needed for parts as the other machines demanded attention. You need to be more specific.

If it has a lot of wires and no circuit boards you have a better chance of getting it working. A picture is worth a thousand words. Encouraged, I went out this morning and realised that the fan is not the right one and an assembly at the rear, probably containing 4 diodes is missing. ugh. My son wants the copper out of it. things arent looking so good, except that I do have the remains of a larger Canox welder to pick through, its still back there in a scrap bin. First attempt at posting 2 pics too. Phil It is too old after seen your photo. Before you go to far, do you have the proper power that this machine requires. Dont worry about the fan at this time. Yes it looks like the diodes are missing. Diodes change AC to DC, at this point theoretically you will have an AC welder. The mounting holes for the current adjusting knob appears to be for a large Rheostat maybe 100 watts. How many wires go to the Rheostat. Whats under the transformer. I need to know what they use to control the current. Post a good picture of the schematic. More pictures. Here is a link to the Miller manual, youll see it has the same style dual knife switches. Im feeling very positive now, thank you. Phil I have a customer with the same machine that needed some parts. Might want to find another Dialarc HF and keep this one for spares. I have a 100amp 220V service in the shop. Under the large transformer is the floor plate with a screen in it. I have a current control off an old portable welder, will it work. The fan will fit and the bracket appears to be similar to the original except for the resistor mounted on it. The missing rectifier bolts to this bracket. I picked up what I think is a huge Miller rectifier in the scrap bin today, off a welder the size of a frig, however there was no current control mounted anywhere on the machine. Phil Im going to also assume its a RED miller.

Your picture shows it has a resistance of 3 ohms, going by the miller drawing thats to low and will overload the power supply feeding the rheostat. R1 083671 RHEOSTAT WW 150W 15 ohm. This thing can get as hot as a 150 watt light bulb. If you can find a large resistor hi wattage 100 watts or larger about 12 ohms up to 20 ohms. We can fire up the machine just to test it without the fan or diodes. Whats the resistance of that resistor mounted with that fan. The size looks like a 200 watt resistor. This all assumes theres nothing else missing. I really want to get this machine working. been looking for one for 15 years. Also do we need that pink board phenolic to build the rectifier. There is some on the scrap welder; I know Im jumping the gun but Im feeling so positive. Thanks, Phil I really want to get this machine working. been looking for one for 15 years. I will get back to you on firing this machine up for a TEST with that resistor. Do you have some cables and a stinger to run some welds. There is some on the scrap welder; Yes, and maybe more. I know Im jumping the gun but Im

feeling so positive. Everytime I jump the gun I shoot my self in the foot. Linear rheostats vary its resistance equally thru out its range. We dont know what Miller is using so a replacement may not track with your printed dial on the machine. Their prices change, something you may need to argue with them. Referred to a repair guy, he said I had better use the right rheostat, or it wont work right and that the factory one was the only one available I have heard that line beforeD . The link is most interesting, thank you again for your help. I will get a power cord rigged up jumping the gun if I can figure out which configuration to use.the 200V or 230V Attached photo is the assembly from the scrap monster Miller. Phil Id be inclined to say, that it probably had main transformer problems.

Very difficult to just get the copper off the shunts, you have to cut grind the welds off the sides of the shunts just to gain access to the coils, and while it looks like alot of copper is there, there really isnt. Maybe enough for a 24 of beer for 4hrs or work to strip. Best to take it to a scrap yard as is and get the weighted price. NEVER work inside the welder while the power is connected to the welder. We first need to figure out the loose wires. See picture, Drawing 1. A rectifier bridge. The 4 Diode configuration in the schematic. Look at it as if, its in a square box. Two wires go in to feed it AC power. Input AC Two wires feed out DC power. One wire is the plus and one wire is the minus. DC output I count 5 wires in your picture. More then likely the additional wire was connected to one of the other four wires. An other words, sandwiched together on the rectifier unit. You will need to look at the schematic and identify which of the two wires need to be tied together with a bolt and taped up. See picture, Drawing 1. Maybe this is the extra wire. TP1 is the common Tie point.They may have brought the two wires together and screwed them to the rectifiers making this three point connection. Without this connection you will not get the AC to the welding cable. Tape up all the other wires individually separately and rest them on something non conductive.I cant tell what Im seeing. In the blue circle, the connections look suspiciously close.Will be Continued in another post. Take a Good look for any more wires that should be connected to the rectifier bridge. The drawing from the miller manual shows Seven wires. Note, Drawings are Not always right. The connections inside the blue circle are okay and original, after pulling the side cover off for a look. Only other wires I can find are 2 leads coming up from the terminal block possibly for the fan. Another separate wire may have bolted to the rectifier as one end is correct for it.

All the nuts on the terminal block are tight, the jumpers on both sides are correct for 230V, but I dont believe one of the 2 leads is in the right spot for fan power. Phil Check both power and weld windings. There has to be a reason for the rectifier removal. Pretty simple to replace a diode or 2 withough removing the whole rectifier, soooo, Id imagine theres a fault elsewhere in the unit. As for the fan, since you dont have the shroud that the fan motor bolts onto, best look at a 230volt tubular unit. Works way better anyways and simple to mount.Check both power and weld windings. Just looking at the space required to mount the fan.If you dont have the parts, take it to the shop and replace them in the shop. With the outrages prices that miller wants for parts. Dont worry about the polarity of your meter probes. Place the welders power switch in the ON position. Measure the resistance from the ground metal case on the machine to each of the 230 volt line wires on the terminal block. I dont expect your going to get any reading.Hi meter range about 1 meg ohm.You will need to go thru all the selector combinations with the two switches. Then do that with the other Lug. I dont expect your going to get any reading. Let me know what you get. I meg every unit that comes in my door on the primary side. I find that using an ohm meter doesnt tell the whole story, even power at 230 jumps real quick to a potential ground. Saved alot of fuses so far. Anything below the 15 ohms would place more of a load on the DC supply feeding the rheostat.Trace your wires and match the A, B,C terminals in my drawing. Double pole circuit breaker will remove power from both hot lines when tripped. If you feed this welder from two single breakers, Its possible to trip one breaker and still have power feeding into the machine from the other breaker. If theres a 100 amp short in the machine it can make a Hell of a noise and you will jump thru the roof.

Set all the other switches to off, especially the Hifreq. Set the amp switch to Low. Rotate the Rheostat to the middle. Turn on the power that feeds the welder. Go to the front of the welder and flip the switch ON and OFF Quickly. If it didnt make any unusual loud noise Turn it back ON Leave it on for 10 minutes. If you dont see or smell any smoke your good. In that case you will need to replace it with a larger one. Turn it back off. Connect up your welding cables and run some welds. I think the best way is to. Turn OFF the power to the machine. That would be reversing A and C only. That would have the effect as if we turned the Rheostat in the opposite direction. The current should have dropped quit a bit on all three ranges. Powered the unit also, we used the infrared gun to check for warm spots. The machine will not weld, there is no voltage across the lugsnot sure if I used my analog meter safely there. Reading of.5 volts across any connections on the rheostat or resistor. Should we throw in the towel. Thank you again for all your help.Phil Theres a large relay somewhere in the machine. I didnt see it an any of your pictures. The relay is controlled by the remote switch, If the switch is in the remote position you will not get any welding power. If the remote switch is in the ON position when you turn ON the welder you will hear it click loudly when you turn on the power switch to the welder. Dont shoot your self in the foot. Does the BIG relay make any noise when you switch the switch ON and OFF Or did someone remove it.You dont have any remote cables.There is no relay sound anywhere. The only relays I can see are the 3 shown side by side in the top view. There are 2 remote switches, remote amperage and remote contactor. Not sure which you are referring too.Switching the first on, makes no difference; switching remote contactor on, turns off the hum. Both of us scanned the front of the welder unable to find any removed wires or relays.

Attaching pictures to see if you can spot the remote relay. My efforts to find it on the schematic failed. Circuit breaker button is in, do you want me to unplug the wires to it and check with the ohmeter Phil Remote contactor switch controls this relay. Ill try to get back to you. My first post here! Ive been lurking on this group for some time. I have a background in electronics. GWIZ has been doing a great job. I have a suggestion on something easy to test. Try plugging something lamp into the 115V ac duplex receptacle that draws less that 10 Amp. This 115V comes from the same winding that activates the large relay W1. There is also a circuit breaker in this part of the circuit CB2. The receptacle is shown near the spark gap. There are a lot of good people here and it looks like you will be a asset yourself. GWIZ, With the picture you marked,I found the sucker, a big relay, dont know how we missed it. I slid the probes onto the 2 leads coming out of its coil and got 95100vac. Checked my meter back at the power switch120Vac per side. I dont know if that would be enough to pull that together, but you chaps would know. So is there another relay that feeds it. Could it be bypassed. Sorry, Im jumping ahead. Phil Some times you need a load to get a good reading. Set your meter to AC.Should be 24 VAC If its half that 12v, you Maymay have you machine wired for 460 volts not 230. Then get me a picture of the jumper settings at the terminal board. And the label for the jumper settings My first post here! Ive been lurking on this group for some time. The receptacle is shown near the spark gap. Welcome. Excellent suggestion. I missed that on the schematic, I thought it was a connector and not a 115VAC receptacle. I dont know what to make of it if you get 48V at the receptacle and 95100V at the relay. The 48V does sound like the input power is selcted wrong, but a bad circuit breaker or switch might cause that also. That big relay probably needs at least 100V to function.

There looks like there is a temperatuer switch TP1 mounted on the main transformer that is also in the circuit to that relay. By the way if you are going to be checking voltages inside the machine with your meter while power, on check your meter probes. Sometimes they come with a half an inch or more of metal exposed. This can short things out if you slip. Its a good idea to cover some of the probe metal up with heatshrink tubing or even several layers of electrical tape. One other thing, dont wear rings or watches, etc. With several hundred amps available, if one of these gets across voltage they can get red hot in an instant. Very difficult to remove when they are like that.eek With that safety note Im going to call it a night. There is no relay sound anywhere. GWIZ, With the picture

you marked, I found the sucker, a big relay, don't know how we missed it. If not it would be making a loud buzzing noise. Digital meters place practically no load on voltage measurements, and sometimes you can get a phantom reading. This may be the case. If in doubt, I switch to a crappy analog meter they place more of a load and eliminate 95% of phantom readings. I think it's down to the 48 vac. Then use clip leads with your meter, clip them to whatever you want to check then restore power. This way you never have your hands in a live machine. This picture may help you see what I'm looking at. I went back to the big relay with the trouble light turned on and realized I made a scale error with my analog meter, the voltage was actually 48Vac. o I feeling bad, GWIZ, you are putting a lot of your time in this. I went back to the terminal block, better make sure this is right first. After studying the schematic which I cannot seem to get a closeup picture of, I think there are 4 wires going to 2 coils, with 2 tap wires for 208V application. How is 240volts applied here. I thought it was 120V to each side of a coil, with the other coil in parallel.

I thought I should get this wiring correct, and the basic principal, hope that's okay. Phil. I didn't want to post it last night without more pictures of the terminal block. Yes you don't have the same transformer in your machine as in the schematics. You will also need to tell me which numbered wire goes to what post on the terminal block. Got the meter set correctly and have a reading of 11Vac at the remote contactor receptacle. What ever you do. DO NOT experiment with the jumpers without my OK. DO NOT go by the miller manual jumper settings without my OK. We don't want any guessing. YOU will need to make one more jumper. This may take awhile. I need you to REMOVE that brass jumper and measure the resistance between all the screws. I need to identify the two coils and the coil with the tapped winding. If you have a digital meter try get an accurate resistance reading. Checked it on our current controller resistor, reads 22 ohms. O.L means no flow I guess. Not two coil wires. It is as close to your machine as we are likely to get. The manual has lots of info you can use once we have it running anyway. I agree that the input wiring block doesn't match the manual drawing and schematic. This is going to be a tough one. Yeah, the idea when running from 230/240V is to connect the two winding in parallel. But there is more to it than that, the two windings have to be connected so that they run in the same direction. Think of it like two screws, they both have to be right hand not a right and a left. If they don't match they will cancel each other out. When you measure the input voltage you will see 120V between ground and each of the hot wires but this doesn't have any bearing on how the machine works. The two hot wire have 240V between them and the ground is just used as a safety return in case one of the hot lines contacts the case. I do realize that it's difficult to get a good reading below 1 ohm, but it will help. Confirmed Millers jumper settings. Remove the 230vac power.

Turn OFF power switch on welder. Hifreq.OFF Remote contact switch to Rmt position. I don't want to activate relay W. If every thing goes well, you will get a measurement of half the 115 vac, 60 vac. Because your power input voltage is half. If you get about 60 vac, your good to go to 230vac. I've worked out what could be the way the input is wired. I noticed the number of wires going to each terminal on the back of the voltage selection block and saw the diagram in the manual. I assumed that two of the wires went to the fan somehow. I guess I just couldn't pass up the puzzle. The two transformer windings are not identical, one has an extra amount of turns and is tapped. Now this is just an educated guess as to what this section of the schematic in the manual should look like. I've worked out what could be the way the input is wired. I did the something, but I needed the picture of the front jumper to confirm my thinking.