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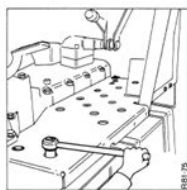
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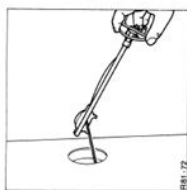


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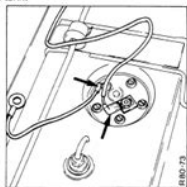
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**STEP 3.** Remove the bolts which fasten the left-hand footplate. Lift the footplate clear of the fuel tank.



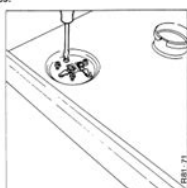
**STEP 6.** Lift the unit out of the tank.



**STEP 4.** Make a note of the positions of the two wires on the fuel tank unit then disconnect the wires.

#### INSTALLING

**STEP 1.** Remove the old gasket, clean the surface and fit a new gasket.



**STEP 5.** Put a mark on the tank and the unit so the unit can be fitted in the same position. Remove the screws which fasten the unit to the tank.



**STEP 2.** Put the unit into the tank and align the marks made when removing. Install the screws with new sealing washers.

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Paragraphs 312-314

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outlet port. Operate engine at idle speed, then actuate remote valve to direct oil flow to gauge and note pressure reading.

If tractor is not equipped with remote outlet, remove cover from distribution block and install adapter plate (2—Fig. 243, part number K36224, in its place. Install a 0-20000 kPa (0-3000 psi) pressure gauge in adapter plate port. Operate engine at idle speed and note gauge reading.

On all models, minimum allowable pressure is 13800 kPa (2000 psi) with oil at normal operating temperature.

**HYDRAULIC SYSTEM ADJUSTMENTS**

**All Models Except 1594**

**312. ROCKSHAFT CAM ADJUSTMENT.** Hold lift linkage control lever

in SELECT position, then select POSITION CONTROL on selector dial. Move linkage control lever to RAISE position. Lift the lower links by hand to fully raised position, then engage lift latch if so equipped. If not equipped with lift latch, lower the linkage 60 mm (1 1/2 inches), measured at outer end of lower link, and support in this position with a suitable stand. Remove cover from rear of right-hand rockshaft bracket. Loosen the two nuts (3—Fig. 243), insert a punch (2) into hole in rockshaft cam (4) and turn cam until roller (1) is seated in notch. Tighten the two nuts to secure adjustment.

**313. CONNECTING LINK ADJUSTMENT.** Move selector dial to POSITION control setting. Remove cover (4—Fig. 244) from control housing on tractors equipped with cab or platform. (Control housing (1) is located on right-hand side of rear axle housing.) On models without cab or platform, remove plug (4—Fig. 245) from control housing cover. On all models, turn nut (2—Fig. 244 or 245) counterclockwise until it is even with end of connecting link (3). Remove cover from rear of right-hand rockshaft bracket. Move linkage control lever rearward to SELECT position and hold in this position. Raise lift arms by hand until roller (1—Fig. 245) is seated in notch in cam (4). Support lift arms in this position with a suitable stand. Place a 0.05 mm (0.002 inch) feeler gauge between rocker lever (2—Fig. 246) and push rod (1). Then turn connecting link locknut (2—Fig. 244 or 245) clockwise until feeler gauge is snug but can be moved between rocker lever and push rod.

Install covers and remove stands supporting lift arms.

**314. CONTROL LEVER FRICTION DISC ADJUSTMENT.** If lift linkage control lever moves from a set position, tighten nuts (4—Fig. 247) to

**Fig. 243—To check system pressure on models with rear-mounted pump and not equipped with a remote valve, remove connector plate (1) and install special plug (2) as shown. Reinstall connector plate and install a 0-20000 kPa (0-3000 psi) gauge in plate test port.**

**Fig. 242—To check system pressure on models with front-mounted pump and not equipped with remote valve, remove cover from distributor block and install adapter plate (2) part no. K08234. Install 0-20000 kPa (0-3000 psi) pressure gauge in adapter plate test port.**

**Fig. 244—View showing location of locknut used to adjust connecting link on cab or platform equipped models.**

**Fig. 245—View showing location of locknut used to adjust connecting link on low profile models.**

1. Control housing cover  
2. Locknut  
3. Connecting link  
4. Cover

1. Roller  
2. Push rod  
3. Rockshaft cam

1. Control housing  
2. Locknut  
3. Connecting link  
4. Plug

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Paragraphs 312-314

CASE INTERNATIONAL (DAVID BROWN)

outlet port. Operate engine at idle speed, then actuate remote valve to direct oil flow to gage and note pressure reading.

If tractor is not equipped with remote outlet, remove cover from distribution block and install adapter plate (2—Fig. 242), part number K962234, in its place. Install a 0-20000 kPa (0-3000 psi) pressure gage in adapter plate port. Operate engine at idle speed and note gage reading.

On all models, minimum allowable pressure is 12800 kPa (2000 psi) with oil at normal operating temperature.

**HYDRAULIC SYSTEM ADJUSTMENTS**

**All Models Except 1594**

**312. ROCKSHAFT CAM ADJUSTMENT.** Hold lift linkage control lever in SELECT position, then select POSITION CONTROL on selector dial. Move linkage control lever to RAISE position. Lift the lower links by hand to fully raised position, then engage lift latch if so equipped. If not equipped with lift latch, lower the linkage 40 mm (1 1/2 inches), measured at outer end of lower link, and support in this position with a suitable stand. Remove cover from rear of right-hand rockshaft bracket. Loosen the two nuts (3—Fig. 243), insert a push (2) into hole in rockshaft cam (4) and turn cam until roller (1) is seated in notch. Tighten the two nuts to secure adjustment.

**313. CONNECTING LINK ADJUSTMENT.** Move selector dial to POSITION control setting. Remove cover (4—Fig. 244) from control housing on tractors equipped with cab or platform. (Control housing (1) is located on right-hand side of rear axle housing.) On models without cab or platform, remove plug (4—Fig. 245) from control housing cover. On all models, turn nut (2—Fig. 244 or 245) counterclockwise until it is even with end of connecting link (3). Remove cover from rear of right-hand rockshaft bracket. Move linkage control lever rearward to SELECT position and hold in this position. Raise lift arms by hand until roller (1—Fig. 243) is seated in notch in cam (4). Support lift arms in this position with a suitable stand. Place a 635 mm (25 inch) feeler gage between rocker lever (2—Fig. 246) and push rod (1). Then turn connecting link locknut (2—Fig. 244 or 245) clockwise until feeler gage is snug but can be moved between rocker lever and push rod.

Install covers and remove stands supporting lift arms.

**314. CONTROL LEVER FRICTION DISC ADJUSTMENT.** If lift linkage control lever moves from a set position, tighten nuts (4—Fig. 247) to

**Fig. 241—To check system pressure on models with rear-mounted pump and not equipped with a remote valve, remove connector plate (1) and install special plug (2) as shown. Remove connector plate and install a 0-20000 psi (0-3000 psi) gage in plate test port.**

**Fig. 242—To check system pressure on models with front-mounted pump and not equipped with remote valve, remove cover from distribution block and install adapter plate (2) part no. K962234. Install 0-20000 kPa (0-3000 psi) pressure gage in adapter plate test port.**

**Fig. 243—View showing adjustment of rockshaft cam. Refer to paragraph 312.**

**Fig. 244—View showing location of locknut used to adjust connecting link on cab or platform equipped models.**

**Fig. 245—View showing location of locknut used to adjust connecting link on low profile models.**

1. Roller  
2. Push  
3. Rockshaft cam  
4. Cover

1. Control housing  
2. Locknut  
3. Connecting link  
4. Cover

1. Control housing cover  
2. Connecting link  
3. Locknut  
4. Plug

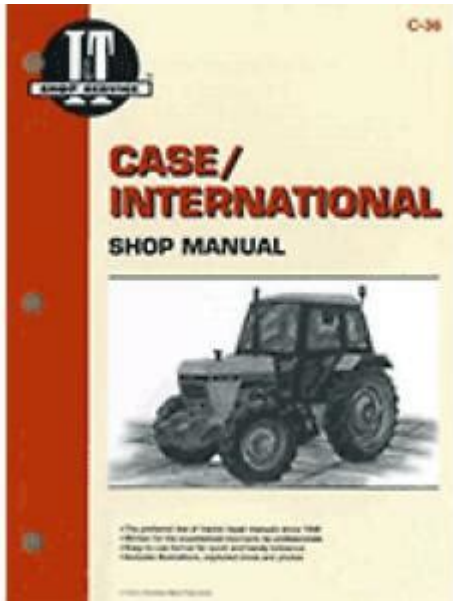
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